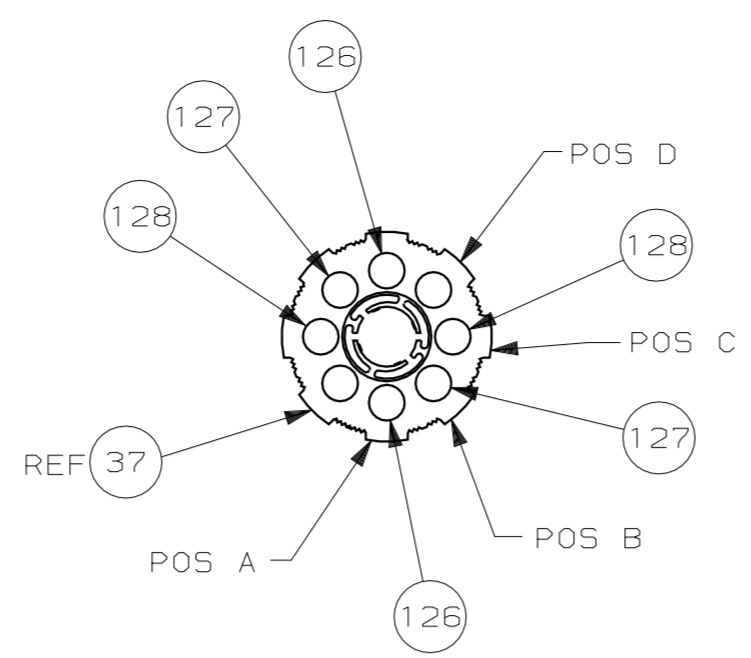
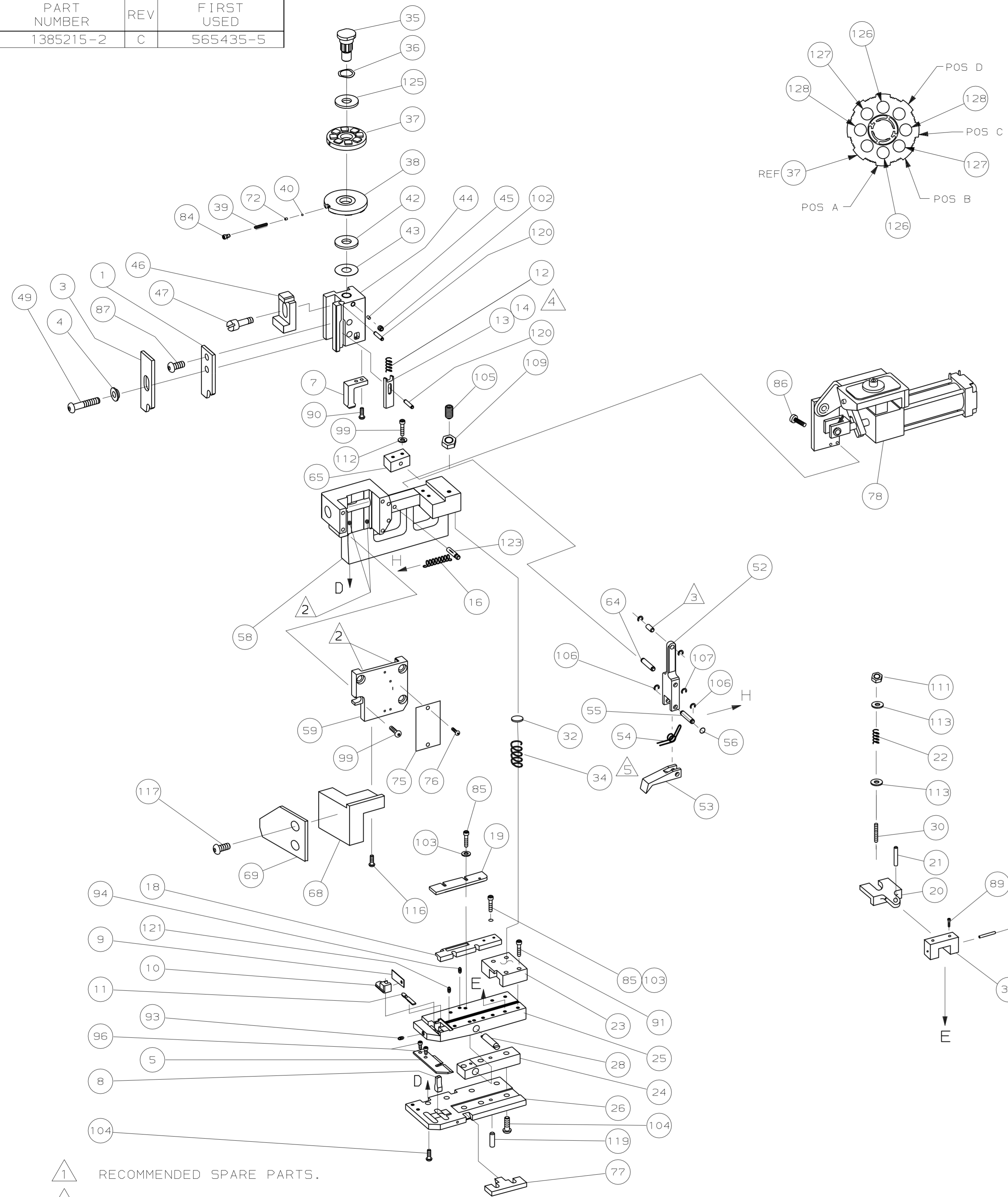


PART NUMBER	REV	FIRST USED
1385215-2	C	565435-5



TERMINAL NAME:		CRIMPING DATA		
.250 FLAG FASTON		PAD LTR	CRIMP HEIGHT	WIRE SIZE
1217403		A	.070 ±.002	12
		B	.060 ±.002	14
		C	.052 ±.002	16
		D	.048 ±.002	18
		CRIMP SIZE	TYPE	RANGE
		WIRE	TAB LOCK	18-12
		INSUL	0	.110-.210
		FEED	APPL INST	SET UP GAGE
		.770	A1 8037	-
				LAYOUT
				L2473
TERM	APPL	SPEC	114-2079	WIRE STRIP LENGTH
				-

QTY	REV	DESCRIPTION	ITEM NO	
2	-	C 6-354779-2	PIN, WIRE DISC (.3300)D	129
2	-	C 5-354779-6	PIN, WIRE DISC (.3270)C	128
2	-	C 3-354779-9	PIN, WIRE DISC (.3185)B	127
2	-	C 2-354779-2	PIN, WIRE DISC (.3100)A	126
1	-	A 986950-1	WASHER, FLAT PRECISION	125
1	-	A 1-21030-2	PIN, DOWEL (Ø.187X.62)	124
1	-	A 3-22183-9	PIN, GROOVED Ø.188X1.25	123
				122
2	-	A 3-21028-2	PIN, SLOTTED SPRING (Ø.094X.25)	121
2	-	A 4-21028-9	PIN, SLOTTED SPRING (Ø.125X.38)	120
1	-	A 21029-5	PIN, SLOTTED SPRING (Ø.188X.75)	119
				118
2	-	A 1-21002-6	SCREW, SBHC (6-32X.25)	117
1	-	A 2-21000-6	SCREW, SHC (8-32X.38)	116
				115
2	-	A 21055-6	WASHER, FLAT (#8)	114
4	-	A 1-21899-3	WASHER, FLAT (#8)	113
2	-	A 21024-5	WASHER, LOCK (#10)	112
1	-	A 21022-3	NUT, HEX (10-32)	111
				110
1	-	A 1-22202-7	NUT, HEX (5/16-24)	109
2	-	A 21022-2	NUT, HEX (LOCKING) (8-32)	108
1	-	A 1-21986-2	RING, RET "E" Ø3/16	107
2	-	A 21045-3	RING, RET "C" Ø3/16	106
1	-	A 8-21007-5	SCREW, SKT SET (5/16-24x.75)	105
7	-	A 2-22733-8	SCREW, BHC (1/4-20X.63)	104
4	-	A 21024-4	LOCK WASHER	103
1	-	A 21009-2	SCREW, SKT SET (1/4-20x.25)	102
				101
2	-	A 3-21000-9	SCREW, SHC (10-32X1.00)	100
6	-	A 3-21000-8	SCREW, SHC (10-32X.88)	99
1	-	A 3-21000-6	SCREW, SHC (10-32X.62)	98
				97
2	-	A 7-21000-6	SCREW, SHC (10-32X.38)	96
				95
2	-	A 4-21008-0	SCR, SET NYLOCK (8-32X.25)	94
1	-	A 21061-9	SCREW, SKT SET (8-32X.25)	93
				92
4	-	A 2-21000-9	SCREW, SHC (8-32X.75)	91
2	-	A 1-23030-1	SCREW, SHC (NYLON) (8-32X.62)	90
2	-	A 2-21000-8	SCREW, SHC (8-32X.62)	89
				88
1	-	A 2-21002-1	SCREW, SBHC (8-32X.38)	87
2	-	A 21001-3	SCREW, SHC (1/4-20X.62)	86
4	-	A 2-22603-3	HEX HD (8-32UNC X .62)	85
1	-	A 23030-1	SCREW, SHC (NYLON) (6-32X.25)	84
				83
				82
				81
1	-	D 457244-2	GUARD ASSEMBLY	80
				79
1	-	D 457098-1	AIR FEED ASSEMBLY	78
1	-	B 694427-1	PLATE, APPL MNT	77
2	-	A 21017-2	SCR, DRIVE (#2X.19) ID	76
1	-	B 461264-1	PLATE, IDENTIFICATION	75
				74
				73
1	-	A 690603-1	SPRING, ASSIST	72
				71

QTY	REV	DESCRIPTION	ITEM NO	
-2	-	BENCH MODEL K	AIR FEED	
				70
1	-	B 318530-3	STOP, WIRE	69
1	-	B 318529-1	BLOCK, MOUNTING	68
				67
				66
1	-	B 456987-1	BLOCK, PIVOT	65
1	-	A 457058-1	PIN, PIVOT	64
				63
				62
				61
				60
1	-	C 318528-1	CAP, RAM	59
1	-	D 457079-1	HOUSING	58
				57
1	-	B 25745-1	RING, SPLIT	56
1	-	B 240624-1	PIN, FEED FINGER	55
1	-	B 691499-1	SPRING, FEED FINGER	54
1	-	B 454568-1	FINGER, FEED	53
1	-	B 457057-1	ARM, PIVOT	52
				51
				50
1	-	A 3-21002-5	BOLT, CRIMPER	49
				48
1	-	A 22353-8	SCREW, SHOULDER	47
1	-	A 690578-1	BLOCK, INSULATION ADJUST	46
1	-	A 690191-1	PLUG, NYLON	45
1	-	C 454574-1	RAM	44
1	-	A 690125-1	WASHER, LAMINATED	43
1	-	A 690124-4	WASHER, RAM	42
				41
1	-	A 23241-6	BALL, STEEL	40
1	-	A 690170-1	SPRING, COMPRESSION	39
1	-	C 690142-1	DISC, INSULATION	38
1	-	D 354777-1	WIRE DISC, PLASTIC	37
1	-	B 22480-5	WASHER, SPRING	36
1	-	B 690212-1	POST, RAM	35
1	-	A 3-23846-5	SPRING, HINGE BAR	34
				33
1	-	A 690573-1	SPACER, SPRING	32
1	-	B 454569-1	MOUNT, DRAG	31
2	-	A 1-22354-8	STUD, DRAG	30
1	-	B 21030-2	MOUNT, SPRING, DRAG	29
1	-	B 690582-1	PIN, HINGE	28
				27
1	-	C 684905-1	PLATE, BASE	26
1	-	B 454579-6	HINGE BAR	25
1	-	B 690571-1	BLOCK, STABILIZER	24
1	-	C 690585-1	BLOCK, PRESSURE	23
1	-	A 8-22282-6	SPRING, DRAG	22
1	-	A 21030-6	LEVER, DRAG	21
1	-	A 454570-1	DRAG, STOCK	20
1	-	C 454573-1	GUIDE, STRIP (REAR)	19
1	-	C 318739-6	GUIDE, STRIP (FRONT)	18
				17
1	-	A 2-22287-6	SPRING, FEED RETURN	16
				15
1	-	C 1-692134-3	POSITIONER, TERMINAL	14
1	-	C 692134-1	POSITIONER, TERMINAL	13
1	-	A 5-22280-5	SPRING, TERM. POSITIONER	12
1	-	B 454711-3	PLATE, REAR SHEAR	11
1	-	C 454709-3	ANVIL INSERT	10
1	-	B 690569-1	PLATE, FRONT SHEAR	9
1	-	D 690575-1	ANVIL	8
1	-	B 1-454575-0	BLADE, SLUG	7
				6
1	-	B 684906-1	PLATE, ANVIL RETAINING	5
1	-	B 690574-1	SPACER, TUBULAR INSUL CRIMPER	4
1	-	C 690588-4	CRIMPER, INSULATION	3
				2
1	-	C 690587-1	CRIMPER, WIRE	1

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LOC A DIST 66

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 4 CHANGE TERMINAL POSITIONER AS REQUIRED TO KEEP TERMINAL ON CENTER OF ANVIL. FASTEN EXTRA TERMINAL POSITIONER TO APPLICATOR.
- 5 AFTER ASSEMBLY OF APPLICATOR, PROPER SPRING PRESSURE (ITEM 34) CAN BE OBTAINED BY TIGHTENING SET SCREW (ITEM 105) UNTIL CONTACT IS MADE WITH SPACER (ITEM 32) THEN TIGHTEN AN ADDITIONAL 5 1/2 - 6 REVOLUTIONS.
- 6 ITEMS NOT SHOWN.
- 7 TO BE SHIPPED WITH ASSEMBLY.
- 8 APPLY LOCTITE TO ITEM 93 AT ASSEMBLY.